Mahindra Roxor Club Cab Installation Instructions

PLEASE READ CAREFULLY BEFORE STARTING INSTALLATION

To safely lift and install this hardtop, you will need the assistance of at least three other person.

Follow the instructions and perform the steps in the sequence given. Short cuts to the directions may result in an unsatisfactory installation.

WARNING

The top on this vehicle is designed only for additional protection against the elements.

Do not rely on the top to contain occupants within the vehicle or to protect against intrusion of foreign objects, nor injury during an accident.

Make sure all brackets and screws are tight. Periodically check for tightness and retighten when necessary.

WEAR SEAT BELTS AT ALL TIMES

Parts included in the installation kit

8 Each M8-1.25 x 20mm Flange Bolts

1 Set 4 Door Hinges

2 Each 1/4-20 x 1" Button Cap Screws

2 Each 1/4-20 Weld Nuts

2 Each Cut Washers1 Each M4 Hex Key

2 Each Rear Clamps

2 Each Rivet and back-up washers

1 Each 8' Windshield seal

2 Each Keys

1 Each Tube of Silicone

2 Each #10x3/4" Phil for rear corner panel

Tools Required

Socket Wrench with 13mm & 9/16" sockets

Metal Grinder

Phillips Screw Driver

Water Pipe or pipe wrench

Pop Rivet Gun

5/16 \$ 3/16" Drill Bits



Parts included

2 Each Side Pillar Covers

2 Each Rear Corner Pieces

Roll Bar Choices:

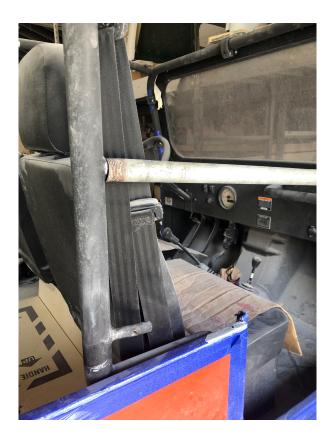
Either modify your ROPS (Sport or 4 Seater) bars Or Install Pickup ROPS bars.











3. Using a 1" water pipe or a pipe wrench, bend the tabs on the roll bar inward.



5. Install the hinges using the supplied bolts and tighten.



4. Unscrew the 4 hinge covers and pop them off.

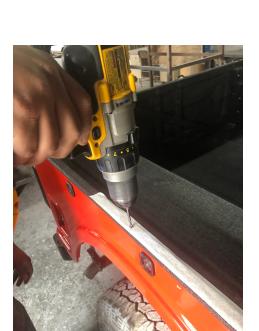


6. Remove windshield and set aside.



7. Lay a piece of 1" masking tape about 12" on the flange rail.

Starting from the front to the back.



9. Remove top and drill the 2 holes with a 5/16" drill bit.



8. Install the top. Make sure the top is flush with the side of the vehicle. Then mark the 2 holes that are predrilled in the hardtop flange. One holes on each side.



10. Reinstall the top. Then install the bolts and washers in the 2 holes. Do not tighten.



11. Lift the top up and install the side pillar covers.



12. Now lets go to the windshield and clean the perimeter of the inside edge of the windshield. Now install the new seal.



12. Bolt them down.



13. Make sure everything is aligned properly. The hardtop is even with the body lines and the hardtop is aligned and even on both sides at the upper body pillar.

Install the clamps on the side flange. Get is almost tight and then pull the rear of the hardtop out until it is flush. Then tighten all the way. Now tighten the 2 nuts and bolts.



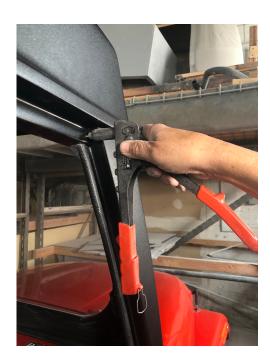
14. Reinstall the lower windshield bolts. The 3 top bolt holes will have to be drilled through the hardtop. Drill the holes and reinstall the bolts.



15. Locate the mark where the A pillar and hardtop meet.







15. Drill a 3/16" hole. Make sure you hold the 2 pieces together when you drill the hole.

- 16. Using the supplied rivet. Stick the rivet in the hole and put the washer on the inside where the rivet comes out of the hole.
- 17. Now insert the rivet gun all the way in and make sure you hold the washer and squeeze the tool to pop the rivet.



17. Hang the door on the hinges.



18. Adjust the door. It might be necessary to loosen the hinge bolts on the vehicle to get the door adjusted. Don't move the hinge that's on the door.



19. When you're done is should look like this. Even space all around the door.



20. Screw in rear corner pieces.



21. Apply silicone as needed.

Enjoy your new top!