

# Mahindra Roxor Club Cab Installation Instructions

## PLEASE READ CAREFULLY BEFORE STARTING INSTALLATION

To safely lift and install this hardtop, you will need the assistance of at least three other person.

Follow the instructions and perform the steps in the sequence given. Short cuts to the directions may result in an unsatisfactory installation.

## WARNING

The top on this vehicle is designed only for additional protection against the elements.

Do not rely on the top to contain occupants within the vehicle or to protect against intrusion of foreign objects, nor injury during an accident.

Make sure all brackets and screws are tight. Periodically check for tightness and retighten when necessary.

**WEAR SEAT BELTS AT ALL TIMES**

### Parts included in the installation kit

8 Each	M8-1.25 x 20mm Flange Bolts
1 Set	4 Door Hinges
2 Each	1/4-20 x 1" Button Cap Screws
2 Each	1/4-20 Weld Nuts
2 Each	Cut Washers
1 Each	M4 Hex Key
2 Each	Rear Clamps
2 Each	Rivet and back-up washers
1 Each	8' Windshield seal
2 Each	Keys
1 Each	Tube of Silicone
2 Each	#10x3/4" Phil for rear corner panel

### Tools Required

Socket Wrench with 13mm & 9/16" sockets  
Metal Grinder  
Phillips Screw Driver  
Water Pipe or pipe wrench  
Pop Rivet Gun  
5/16 & 3/16" Drill Bits



### Parts included

2 Each	Side Pillar Covers
2 Each	Rear Corner Pieces

**Roll Bar Choices:**

Either modify your ROPS (Sport or 4 Seater) bars  
Or  
Install Pickup ROPS bars.





3. Using a 1" water pipe or a pipe wrench, bend the tabs on the roll bar inward.



4. Unscrew the 4 hinge covers and pop them off.



5. Install the hinges using the supplied bolts and tighten.



6. Remove windshield and set aside.



7. Lay a piece of 1" masking tape about 12" on the flange rail. Starting from the front to the back.



8. Install the top. Make sure the top is flush with the side of the vehicle. Then mark the 2 holes that are predrilled in the hardtop flange. One holes on each side.



9. Remove top and drill the 2 holes with a 5/16" drill bit.



10. Reinstall the top. Then install the bolts and washers in the 2 holes. Do not tighten.



11. Lift the top up and install the side pillar covers.



12. Bolt them down.



12. Now lets go to the windshield and clean the perimeter of the inside edge of the windshield. Now install the new seal.



13. Make sure everything is aligned properly. The hardtop is even with the body lines and the hardtop is aligned and even on both sides at the upper body pillar. Install the clamps on the side flange. Get is almost tight and then pull the rear of the hardtop out until it is flush. Then tighten all the way. Now tighten the 2 nuts and bolts.



14. Reinstall the lower windshield bolts. The 3 top bolt holes will have to be drilled through the hardtop. Drill the holes and reinstall the bolts.



15. Locate the mark where the A pillar and hardtop meet.



15. Drill a 3/16" hole. Make sure you hold the 2 pieces together when you drill the hole.



16. Using the supplied rivet. Stick the rivet in the hole and put the washer on the inside where the rivet comes out of the hole.



17. Now insert the rivet gun all the way in and make sure you hold the washer and squeeze the tool to pop the rivet.



17. Hang the door on the hinges.



18. Adjust the door. It might be necessary to loosen the hinge bolts on the vehicle to get the door adjusted. Don't move the hinge that's on the door.



19. When you're done it should look like this. Even space all around the door.



20. Screw in rear corner pieces.



21. Apply silicone as needed.

Enjoy your new top!